

SAFETY DATA SHEET ALUMINUM COATED ELECTRODE

Issue Date: 01/06/2015

Revision Date: 01/12/2025

Section: 1 IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/ UNDERTAKING

1.1	Product Name: Product Identification:	ALUMINUM COATED ELECTRODE E4043
	Product Specification:	AWS A5.3
1.2	Relevant identified uses of the substance or mixture and uses advised against	
1.2.1	Relevant identified uses:	For welding consumables and related products.
1.2.2	Uses advised:	Reference the [7. Handling and storage]
1.3	Details of the supplier and of the safety data sheet:	
	Supplier:	DURAMAX King of Prussia, PA 19406
	Emergency telephone number:	1-888-426-4851 POISON CONTROL HOTLINE
	Email:	info@duramax.net

Section: 2 HAZARDS IDENTIFICATION

- 2.1 **Classification of the mixture:**
* The product is placed on the market in solid form
General Hazard Statement: Solid metallic products are generally classified as “articles” and do not constitute a hazardous material in solid form under the definitions of the OSHA Hazard Communication Standard (29 CFR 1910.1200). Any articles manufactured from these solid products would be generally classified as non-hazardous. However some hazardous elements contained in these products can be emitted under certain processing conditions such as but not limited to: burning, melting, cutting, sawing, brazing, grinding, machining, milling, and welding. Products in the solid state present no fire or explosion hazard. Small chips, fines, and dust may ignite readily, though. The following classification information is for the hazardous elements which may be released during processing

2.1.1 **Classification in accordance with GHS-US**

Acute Tox. 3 (oral)	H301
Acute Tox. 4 (oral)	H302
Skin Irrit. 2	H315
Skin Sens. 1	H317
Eye Irrit. 2A	H318
Eye Irrit. 1	H319
Acute Tox. 1	H330
Acute Tox. 4 (Inhalation)	H332
STOT SE 3	H335
STOT SE 3	H336
Carc. 1A	H350
STOT RE 1	H372
Aquatic Acute 1	H400

- 2.1 **Label elements:**
GHS-US Labeling
Hazard Pictograms (GHS-US):



GHS07



GHS08



GHS09

Signal word (GHS-US): **Danger**

Hazard statements (GHS-US):

H301	Toxic if swallowed
H302	Harmful if swallowed
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H330	Fatal if inhaled
H332	Harmful if inhaled
H335	May cause respiratory irritation

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Section: 2 HAZARDS IDENTIFICATION

H336	May cause drowsiness or dizziness
H350	May cause cancer
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
Precautionary statements:	
P260	Do not breathe dust/fume/gas/mist/vapours/spray
P261	Avoid breathing dust/fume/gas/mist/vapours/spray
P264	Wash thoroughly after handling
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area
P273	Avoid release into the environment
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P314	Get medical advice and attention if you feel unwell
P391	Collect spillage
P403+P233	Store in a well ventilated place. Keep container tightly closed
P405	Store locked up
P501	Dispose of contents and container in accordance with local/regional/national/international regulations.

2.3 Other hazards: No additional information available

2.4 Unknown acute toxicity (GHS-US): No data available

Section: 3 COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances: No data available

Full text of H-phrases: See section 16

3.2 Mixtures: The mixture contains dangerous substances:

Substance Name:	Product Identifier (CAS No)	% Percent	GHS-US Classification
Aluminum Al	7429-90-5	65-75	Not classified
Silicon Si	7440-21-3	5-16	Not classified
Aluminum Fluoride FeF ₃	7784-18-1	1-11	Not classified
Lithium Fluoride LiF	7789-24-4	1-11	Not classified
Magnesium Fluoride MgF ₂	7783-40-6	1-11	Not classified
Potassium Chloride KF	7447-40-7	1-11	Not classified
Potassium Fluoride NaCl	7789-23-3	2-12	Not classified
Sodium Chloride NaCl	7647-14-5	2-12	Not classified

Section: 4 FIRST AID MEASURES

4.1 Description of first aid measures:

First-aid measures after inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

First-aid measures after skin contact: Flush with water for at least 15 minutes. Seek medical attention if irritation develops or persists.

First-aid measures after eye contact: Immediately flush eyes with water and continue washing for at least 15 minutes.

Obtain medical attention if discomfort persists.

First-aid measures after ingestion: Do NOT induce vomiting. Get immediate medical attention.

4.2 Most important symptoms and effects, both acute and delayed:

Symptoms/injuries after inhalation: Short-term (acute) overexposure to the gases, fumes, and dusts may include irritation of the eyes, lungs, nose, and throat. Some toxic gases associated with welding may cause pulmonary edema, asphyxiation, and death. Acute overexposure may include signs and symptoms such as watery eyes, nose and throat irritation, headache, dizziness, difficulty in breathing, frequent coughing, or chest pain. The presence of chromium/chromate in fume can cause irritation of nasal membranes and skin. The presence of nickel compounds in fume can cause metallic taste, nausea, tightness of chest, fever, and allergic reaction. Excessive inhalation or ingestion of manganese can produce manganese poisoning.

Overexposure to manganese compounds may affect the central nervous system, symptoms of which are languor, sleepiness, muscular weakness, emotional disturbances, and spastic gait resembling Parkinsonism. These symptoms can become progressive and permanent if not treated. Excessive inhalation of fumes may cause "Metal Fume Fever" with Flu-like symptoms such as chills, fever, body aches, vomiting, sweating, etc.

Symptoms/injuries after skin contact: Dusts may cause irritation.

Symptoms/injuries after eye contact: Causes eye irritation.

Symptoms/injuries after ingestion: Not an anticipated route of exposure during normal product handling. May be harmful if ingested.

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4.3 Indication of any immediate medical attention and special treatment needed: No data available.

Section: 5 FIREFIGHTING MEASURES

5.1 Extinguishing media:

Suitable extinguishing media: Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media: No data available.

5.2 Special hazards arising from the substance or mixture: Fire may produce irritating or poisonous gases

Fire hazard: Not flammable

Explosion Hazard: None known

5.3 Advice for firefighters: In the event of fire, wear self-contained breathing apparatus and full protective gear.

Section: 6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

For non-emergency personnel: Wear appropriate personal protective equipment as specified in Section 8. Ensure adequate ventilation.

For emergency responders: No data available.

6.2 Environmental precautions: Avoid release into the environment. Avoid dispersal of spilled material and contact with soil, ground and surface water drains and sewers.

6.3 Methods and material for containment and cleaning up: Take up mechanically. Collect the material in labeled containers and dispose of according to local and regional authority requirements.

6.4 Reference to other sections: See Section 7 for information of safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

Section: 7 HANDLING AND STORAGE

7.1 Precautions and safe handling: Welding may produce dust, fumes and gases hazardous to health. Avoid breathing dust, fumes and gases. Use adequate ventilation. Keep away from sources of ignition. Avoid contact with skin, eyes and clothing. Do not eat, drink and smoke in work areas.

7.2 Conditions for safe storage, including and incompatibilities: Store in cool, dry and well-ventilated place. Keep away from incompatible materials. Keep away from heat and open flame.

7.3 Specific end use(s): For welding consumables and related products.

Section: 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters: Exposure limits were not established for this product

Aluminum	(CAS No) 7429-90-5	
USA ACGIH	ACGIH TWA (mg/m ³)	1 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	5 mg/m ³
Silicon	(CAS No) 7440-21-3	
USA ACGIH	ACGIH TWA (mg/m ³)	5 mg/m ³
Aluminum Fluoride	(CAS No) 7784-18-1	
USA ACGIH	ACGIH TWA (mg/m ³)	No Data
USA OSHA	OSHA PEL (TWA) (mg/m ³)	No Data
Lithium Fluoride	(CAS No) 7789-24-4	
USA ACGIH	ACGIH TWA (mg/m ³)	2.5 mg/m ³
USA OSHA	OSHA PEL (Ceiling) (mg/m ³)	2.5 mg/m ³
Magnesium Fluoride	(CAS No) 7783-40-6	
USA ACGIH	ACGIH TWA (mg/m ³)	2.5 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	2.5 mg/m ³
Potassium Chloride	(CAS No) 7447-40-7	
USA ACGIH	ACGIH TWA (mg/m ³)	No Data
USA OSHA	OSHA PEL (TWA) (mg/m ³)	No Data
Potassium Fluoride	(CAS No) 7789-23-3	
USA ACGIH	ACGIH TWA (mg/m ³)	2.5 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	2.5 mg/m ³
Sodium Chloride	(CAS No) 7647-14-5	
USA ACGIH	ACGIH TWA (mg/m ³)	No Data
USA OSHA	OSHA PEL (TWA) (mg/m ³)	No Data

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8.2 Exposure controls:

Appropriate engineering controls: Local exhaust and general ventilation must be adequate to meet exposure standards.

Hand protection: Wear welding gloves.

Eye protection: Wear helmet or face shield with filter lens of appropriate shade number. See ANSI/ASC Z49.1 Section 4.2. Provide protective screens and flash goggles, if necessary, to shield others.

Skin and body protection: Wear head and body protection, which help to prevent injury from radiation, sparks, flame and electrical shock. See ANSI Z49.1. At a minimum this includes welder's gloves and a protective face shield, and may include arm protectors, aprons, hats, shoulder protection, as well as dark substantial clothing. Train the employee not to touch live electrical parts and to insulate him/herself from work and ground. Welders should not wear short sleeve shirts or short pants.

Respiratory protection: If exposure limits are exceeded or irritation is experienced, NIOSH approved respiratory protection should be worn.

Section: 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties:

Physical state:	Solid
Appearances:	Rods or wire
Color	Metallic
Odor:	No data available
Odor threshold:	No data available
pH:	No data available
Relative evaporation rate (butylacetate=1):	No data available
Melting point:	No data available
Freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	No data available
Self ignition temperature:	No data available
Decomposition temperature:	No data available
Flammability (solid, gas):	No data available
Vapour pressure:	No data available
Relative vapour density at 20° C:	No data available
Relative density:	No data available
Solubility(ies)	No data available
Log Pow:	No data available
Log Kow:	No data available
Viscosity, kinematic:	No data available
Viscosity, dynamic:	No data available
Explosive properties:	No data available
Oxidizing properties:	No data available
Explosive limits:	No data available

9.2 Other information: No additional information available.

Section: 10 STABILITY AND REACTIVITY

10.1 **Reactivity:** No additional information available.

10.2 **Chemical stability:** The product is stable under normal conditions. When using it may produce dangerous fumes and gases.

10.3 **Possibility of hazardous reactions:** Will not occur.

10.4 **Conditions to avoid:** None

10.5 **Incompatible materials:** None

10.6 **Hazardous decomposition products:** Welding fumes and gases cannot be classified simply. The composition and quantity of both

are dependent When an electrode is consumed, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Fume and gas decomposition, and not the ingredients in the electrode, are important. The concentration of a given fume or gas component may decrease or increase by many times the original concentration. Also, new compounds not in the electrodes may form. Decomposition products of normal operation include those originating from the volatilization, reaction or oxidation of the materials shown in Section 3, plus those from the base metal coating, etc., as noted above. Reasonable expected fume constituents of this product would include: Complex oxides of iron, manganese, silicon, chromium, nickel, columbium, molybdenum, copper, carbon dioxide, carbon monoxide, ozone and nitrogen oxides. Some products will also contain antimony, barium, molybdenum, aluminum, columbium, magnesium, strontium, tungsten, and or zirconium. Fume limit for chromium, nickel and or manganese may be reached before limit of 5 mg/m³ of general welding fumes is reached. Gaseous reaction products may include carbon monoxide and carbon dioxide. Ozone and nitrogen oxides may be formed by the radiation from the arc. Determine the composition and quantity of fumes and gases to which workers are exposed by taking an air sample from inside the welder's helmet if worn or in the worker's breathing zone. Improve ventilation if exposures are not below limits. See ANSI/AWS F1.1, F1.3 and F1.5, available from the American Welding Society, 550 N.W. LeJeune Road, Miami, FL 33126.

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Section: 11 TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects: Acute toxicity: Harmful if swallowed

Substance name	CAS number	LD50 oral rat (mg/kg)	ATE (oral) (mg/kg)	Comments
Aluminum	7429-90-5			
Silicon	7440-21-3	>3160 mg/kg		
Aluminum Fluoride	7784-18-1	>2000 mg/kg	> 0.53 mg/l	
Lithium Fluoride	7789-24-4	143 mg/kg		
Magnesium Fluoride	7783-40-6			
Potassium Chloride	7447-40-7			
Potassium Fluoride	7789-23-3	245 mg/kg		
Sodium Chloride	7647-15-5	>3550 mg/kg		

Skin corrosion/irritation:

Serious eye damage/irritation:

Respiratory or skin sensitization:

Germ cell mutagenicity:

Carcinogenicity:

Reproductive toxicity:

Specific target organ toxicity (single exposure):

Specific target organ toxicity (repeated exposure):

Aspiration hazard:

Not classified

Not classified

Not classified

Not classified

Not classified

Not classified

May cause drowsiness or dizziness. May cause respiratory irritation

Causes damage to organs through prolonged or repeated exposure.

Not classified

Section: 12 ECOLOGICAL INFORMATION

12.1 Toxicity: Ecology - general: Very toxic to aquatic life.

Aluminum	(CAS No) 7429-90-5
LC50 fishes 1	0.12 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [semi-static])
EC50 other aquatic organisms 1	0.1 mg/l (Exposure time: 96 h - Species: Ctenopharyngodon idella [static])
Silicon	(CAS No) 7440-21-3
BCF fish 1	(No bioaccumulation expected)
Aluminum Fluoride	(CAS No) 7784-18-1
LC50 fishes 1	> 10 mg/l (Exposure time: 96 h - Species: Danio rerio)
EC50 Daphnia 1	> 10 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 other aquatic organisms 1	8.4 mg/l (Exposure time: 972 h - Species: Chlorella vulgaris [static])
Lithium Fluoride	(CAS No) 7789-24-4
BCF fish 1	(No bioaccumulation expected)
Magnesium Fluoride	(CAS No) 7783-40-6
BCF fish 1	(No bioaccumulation expected)
Potassium Chloride	(CAS No) 7783-40-6
LC50 fishes 1	880 mg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	> 440 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
Potassium Fluoride	(CAS No) 7789-23-3
BCF fish 1	(No bioaccumulation expected)
Sodium Chloride	(CAS No) 7647-14-5
LC50 fishes 1	5840 mg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	1661 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])

12.2 **Persistence and degradability:** No additional information available.

12.3 **Bioaccumulative potential:** No additional information available.

12.4 **Mobility in soil:** No additional information available.

12.5 **Other adverse effects:** No additional information available.

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Section: 13 DISPOSAL CONSIDERATIONS

- 13.1 Waste treatment methods: Dispose of in accordance with local and national regulations.**
Waste disposal recommendations: Dispose of contents/container in accordance with local/regional/national/international regulations.

Section: 14 TRANSPORT INFORMATION

In accordance with DOT / ADR / RID / ADNR / IMDG / ICAO / IATA

- 14.1 UN Number: Not a dangerous good in sense of transport regulations**
14.2 UN proper shipping name: Not applicable

Section: 15 REGULATORY INFORMATION

15.1 US Federal Regulations:

Aluminum (CAS No) 7429-90-5

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on SARA Section 313 (Specific toxic chemical listings)
SARA Section 313 - Emission Reporting 1.0% (dust or fume only)

Silicon (CAS No) 7440-21-3

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Aluminum Fluoride (CAS No) 7784-18-1

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on SARA Section 313 (Specific toxic chemical listings)

Lithium Fluoride (CAS No) 7789-24-4

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on SARA Section 313 (Specific toxic chemical listings)

Magnesium Fluoride (CAS No) 7783-40-6

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on SARA Section 313 (Specific toxic chemical listings)

Potassium Chloride (CAS No) 7447-40-7

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Potassium Fluoride (CAS No) 7789-23-3

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Sodium Chloride (CAS No) 7647-14-5

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2 US State Regulations:

Aluminum (CAS No) 7429-90-5

U.S. - California - Proposition 65 - Carcinogens List
U.S. - California - Proposition 65 - Developmental Toxicity
U.S. - California - Proposition 65 - Reproductive Toxicity - Female
U.S. - California - Proposition 65 - Reproductive Toxicity - Male
No significance risk level (NSRL)

Silicon (CAS No) 7440-21-3

U.S. - Massachusetts - Right To Know List
U.S. - Minnesota - Hazardous Substance List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

Lithium Fluoride (CAS No) 7789-24-4

U.S. - Massachusetts - Right To Know List
U.S. - Minnesota - Hazardous Substance List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

Magnesium Fluoride (CAS No) 7783-40-6

U.S. - Massachusetts - Right To Know List
U.S. - Minnesota - Hazardous Substance List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

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Potassium Chloride (CAS No) 7447-40-7

U.S. - Massachusetts - Right To Know List
U.S. - Minnesota - Hazardous Substance List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

Potassium Fluoride (CAS No) 7789-23-3

U.S. - Massachusetts - Right To Know List
U.S. - Minnesota - Hazardous Substance List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

Sodium Chloride (CAS No) 7647-14-5

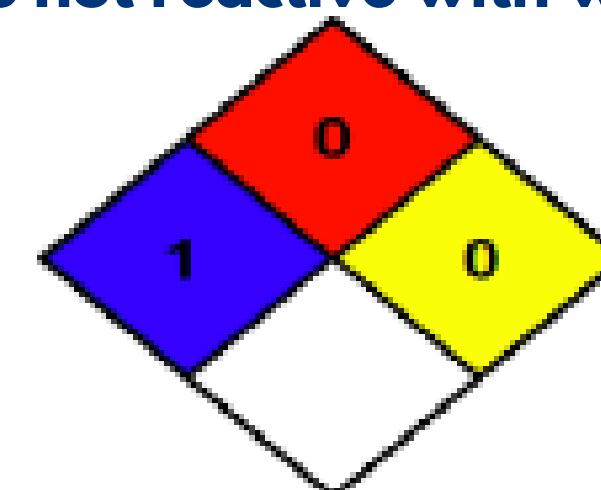
U.S. - Massachusetts - Right To Know List
U.S. - Minnesota - Hazardous Substance List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

Section: 16 OTHER INFORMATION

Full text of H-phrases:

Acute Tox. 2 (Inhalation)	Acute toxicity (inhal.), Category 2
Acute Tox. 3 (Oral)	Acute toxicity (oral), Category 3
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Carc. 1A	Carcinogenicity, Category 1A
Eye Irrit. 2A	Serious eye damage/eye irritation, Category 2A
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Sensitisation — Skin, category 1
STOT RE 1	Specific target organ toxicity — Repeated exposure, Category 1
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Narcosis
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
H301	Toxic if swallowed
H302	Harmful if swallowed
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H330	Fatal if inhaled
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness
H350	May cause cancer
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life

NFPA health hazard: 1- Exposure could cause irritation but only minor residual injury even if no treatment is given.
NFPA fire hazard: 0- Materials will not burn
NFPA reactivity: 0- Normally stable, even under fire exposure conditions, and are not reactive with water
HMIS III Rating
Health: 2- Moderate Hazard - Temporary or minor injury may occur
Flammability: 0- Minimal Hazard
Physical: 0- Minimal Hazard



We believe that the information contained herein is believed to be true and accurate as of the date of this SDS. All statements or suggestions are made without any warranty, expressed or implied, regarding the accuracy of the information, the hazard connected with the use of this material or the results to be obtained for use thereof. As the condition or methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of this material. It is the user's obligation to determine the conditions of safe use of these products.

All chemical products can in fact present unknown risks to health, safety and / or the environment, even in relation to the different operating conditions, and they must therefore be used with care. For this reason we cannot guarantee that the risk described in this form are the only foreseeable risks. The user must therefore satisfy himself as to the particular conditions under which it is intended to be use in. Moreover, it must be noted that the user is obliged to comply with all the legislative, administrative and regulatory provisions regarding the product and its use in terms of occupational hygiene and safety, and environmental protection, apart from the information given in the form, given purely as guidance.